

TECHNICAL DATA SHEET

DESCRIPTION

The Dayton Superior P99D Fleet-Lift™ Disposable Recess Plug can be used to preset Fleet-Lift face-lift or edge-lift anchors or can be used to “wet set” P94 Anchors. The Cover/Patch fits tightly onto the recess plug to fully protect the unit. The Cover/Patch is concrete gray in color and can be used as a patch over the recess opening for temporary or permanent cover.

PRODUCT SPECIFICATION

- **Recess Plug Components:**
 The Disposable Recess Plug can be ordered in sets consisting of a body with a pre-installed clip and a lid, or as individual pieces. This gives the system the versatility to meet your requirements without having to order parts that are not needed.
- The P99/P99D Void Anchor Clip is available when using the P140 Forged Anchors with the Recess Plug

TECHNICAL DATA

Anchor Tonn.	Product Desc.	PCN	A	B	C	D
1,2 & 3-ton	Body	FL066B	-	-	-	3/8"
1,2 & 3-ton	Lid	FL066L	2-7/16"	-	4-1/4"	-
1,2 & 3-ton	Set	FL066S	2-7/16"	2"	4-1/4"	-
4 & 6-ton	Body	FL067B	-	-	-	5/8"
4 & 6-ton	Lid	FL067L	2-7/8"	-	5-1/2"	-
4 & 6-ton	Set	FL067S	2-7/8"	2-1/2"	5-1/2"	-
8,10, & 12-ton	Body	FL068B	-	-	-	3/4"
8,10, & 12-ton	Lid	FL068L	3-7/8"	-	8-5/16"	-
8,10, & 12-ton	Set	F068S	3-7/8"	3-1/2"	8-5/16"	-

Adapter Clip for P140 Anchor Applications



Adapter Plug for Fleet-Lift™ Applications



INSTALLATION

1. Installation of P99D Disposable Recess Plug and Erection Anchors

Installing an Erection Anchor in a Disposable Recess Plug:

- (A) Remove the clip from the recess plug. The clip will not be used with the erection anchor.
- (B) Open the body of the recess plug enough to allow the anchor to slide into the recess plug.
- (C) Close the recess plug around the anchor. Recess plug/anchor assembly is completed. Attaching the Erection Anchor/Recess Plug to the Form:

Four methods are displayed in the sketches:
 1. Edge Installation – Two Step Method –
 (A) Nail the cover/patch to the edge form for position.
 (B) Push the anchor/recess assembly onto cover/patch’s studs until fully seated and nail the recess plug to the form.

2. Edge Installation – One Step Method – Place the anchor/recess plug assembly (with cover/patch attached) in the desired position and nail the assembly to the edge form.

3. Edge Installation – Double-Faced Tape – Place double-faced tape on the cover/patch and press the assembly onto the edge form in the desired position.

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INSTALLATION

4. Edge Installation – With Holding Rod –

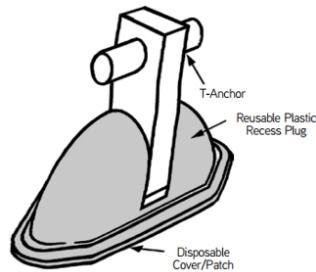
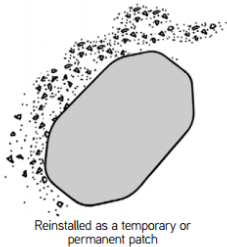
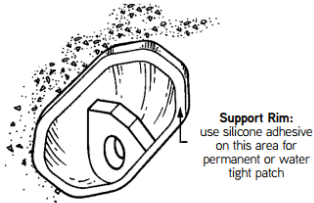
- (A) Drill out and remove one of the studs on the cover/patch.
- (B) Install the cover/patch on the recess plug body with the drilled-out hole over the threaded insert in the recess plug body.
- (C) Place the recess plug/anchor assembly over a predrilled hole in the edge form.
- (D) Firmly attach the assembly to the edge form with a 3/8" holding rod.

Installation of P99D Disposable Recess Plug and Standard Anchors

Installing Standard Anchors in the Disposable Recess Plug:
 To install standard, non-erection head anchors, open the Dayton Superior P99D Disposable Recess Plug just enough to allow the anchor to be inserted fully into the body of the recess plug. Do not excessively open the body to avoid damaging the recess plug. Note that the anchor clip fits snugly against the anchor to seal out any concrete leakage. Snapping the cover/patch onto the recess plug completes the installation.

Setting Standard Anchors with the Disposable Recess Plug:
 The recess plug/anchor assembly can be set in position in a variety of methods:

- (1) by nailing it to a support beam and suspending it above the surface of the concrete,
- (2) nailed or double-faced taped to the form face or
- (3) wet set. Wet setting is accomplished by nailing or



RELATED PRODUCTS

- P91S Fleet-Lift™ Ring Clutch
- P99P Fleet Patch Cap
- T275P Patch Cap
- P99D Fleet-Lift™ Disposable Void Former
- P99 Fleet-Lift™ Reusable Void Former
- P99/P99D Fleet-Lift™ Void Adapter Clip for the P140. Part # 101634

ORDERING INFORMATION

FLEET LIFT™ DISPOSABLE RECESS PLUG - MADE IN USA

Product Code	Description	Weight
FL067L	4-6 TON 5-1/2" P99D RECESS LID	0.084 LB

FLEET LIFT™ DISPOSABLE RECESS PLUG - IMPORT

Product Code	Description	Weight
FL068L	8-12 TON 8-1/2" P99D RECESS LID	0.153 LB

FLEET LIFT™ DISPOSABLE RECESS PLUG - MADE IN USA

Product Code	Description	Weight
FL066F	2 TON 4" P99D RECESS VOID FORMER FILLER	LB
FL066F	8-12 TON 8-1/2" P99D RECESS BODY	LB
FL067F	4-6 TON 5-1/2" P99D RECESS VOID FORMER FILLER	LB
FL068B	8-12 TON 8-1/2" P99D RECESS VOID FORMER FILLER	0.364 LB

FLEET LIFT™ DISPOSABLE RECESS PLUG - IMPORT

Product Code	Description	Weight
FL066S	2-3 TON 4-1/4" P99D SET: BODY & LID	0.125 LB
FL067S	4-6 TON 5-1/2" P99D SET: BODY & LID	0.189 LB
FL068S	8-12 TON 8-1/2" P99D SET: BODY & LID	0.520 LB

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MANUFACTURER

Dayton Superior Corporation
1125 Byers Road
Miamisburg, OH 45342
Customer Service: 888-977-9600
Technical Services: 877-266-7732
Website: www.daytonsuperior.com

WARRANTY (ACCESSORIES)

Limited Warranty. Dayton warrants, for a period of 60 days from the date of shipment (three years from the date of shipment in the case of formwork, excluding any consumable Products included with such formwork), that Products and any associated application drawings and engineering services provided by Dayton (“Ancillary Services”) will be free from defects in material and workmanship and, in the case of custom designed formwork, that the formwork will meet the specifications set forth in the design drawings approved by Dayton and Customer. Any claim under this warranty must be made in writing within such warranty period. If any Product and/or Ancillary Service covered by a timely claim are found to be defective, Dayton will, within a reasonable time, make any necessary repairs or corrections or, at Dayton’s option, replace the Product. Unless pre-authorized by Dayton in writing, Dayton will not accept any charges for correcting defects or accept the return of any Product. This warranty will not apply to any Products that have been subjected to misuse, neglect, storage damage, misapplication, accident or any other damage caused by any person other than Dayton, or that have not been maintained in accordance with Dayton’s specifications. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES AS TO THE PRODUCTS AND ANCILLARY SERVICES. DAYTON MAKES NO OTHER WARRANTIES OR GUARANTEES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE. THE REMEDIES SET FORTH IN THIS SECTION ARE CUSTOMER’S EXCLUSIVE REMEDY FOR BREACH OF WARRANTY.