1 Identification

- **Product identifier**
  - Trade name: D395 Taper-lock® Cutting Fluid
  - Article number: 143500
- **Relevant identified uses of the substance or mixture and uses advised against** No further relevant information available.
- **Application of the substance / the mixture**

2 Hazard(s) identification

- **Classification of the substance or mixture**
  - Carc. 1B H350 May cause cancer.
- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC** Not applicable.
- **Information concerning particular hazards for human and environment:**
  - The product has to be labelled due to internationally acknowledged calculation procedures using the latest valid versions.
- **Classification system:**
  - The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

- **Label elements**
  - GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
  - Hazard pictograms

- **Signal word** Danger

- **Hazard-determining components of labeling:**
  - Distillates (petroleum), hydrotreated heavy naphthenic
- **Hazard statements**
  - May cause cancer.
- **Precautionary statements**
  - If medical advice is needed, have product container or label at hand.
  - Keep out of reach of children.
  - Read label before use.
  - Use personal protective equipment as required.
  - Obtain special instructions before use.
  - Do not handle until all safety precautions have been read and understood.
  - IF exposed or concerned: Get medical advice/attention.
  - Store locked up.
  - Dispose of contents/container in accordance with local/regional/national/international regulations.
3 Composition/information on ingredients

- **Chemical characterization:** Mixtures
- **Description:** Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>Dangerous components:</th>
</tr>
</thead>
<tbody>
<tr>
<td>64742-52-5 Distillates (petroleum), hydrotreated heavy naphthenic</td>
</tr>
<tr>
<td>102-71-6 2,2',2''-nitrilotriethanol</td>
</tr>
<tr>
<td>888888-88-1 Proprietary A</td>
</tr>
</tbody>
</table>

- **Additional information:**
  - For the wording of the listed risk phrases refer to section 16.
  - Note: The exact chemical identities and percentages of the ingredients in this product are withheld as trade secrets provided under OSHA's hazard communication rule, 29 CFR.1910.1200.

4 First-aid measures

- **Description of first aid measures**
  - **After inhalation:** Supply fresh air; consult doctor in case of complaints.
  - **After skin contact:** If skin irritation continues, consult a doctor.
  - **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
  - **After swallowing:** Seek medical treatment.
  - **Most important symptoms and effects, both acute and delayed** No further relevant information available.
  - **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
  - **Suitable extinguishing agents:**
    - CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
  - **Special hazards arising from the substance or mixture** No further relevant information available.
6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
  Wear protective equipment. Keep unprotected persons away.
- Environmental precautions: Inform respective authorities in case of seepage into water course or sewage system.
- Methods and material for containment and cleaning up:
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- Reference to other sections
  No dangerous substances are released.
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

7 Handling and storage

- Precautions for safe handling
  Wear appropriate personal protective clothing to prevent eye and skin contact. Avoid breathing vapors or mists of this product. Use with adequate ventilation. Do not take internally.
- Information about protection against explosions and fires: No special measures required.
- Conditions for safe storage, including any incompatibilities
  Storage:
  - Requirements to be met by storerooms and receptacles: No special requirements.
  - Information about storage in one common storage facility: Not required.
  - Further information about storage conditions: None.
  - Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters

Components with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>Substance</th>
<th>TLV Long-term value</th>
</tr>
</thead>
<tbody>
<tr>
<td>102-71-6 2,2',2'''-nitrilotriethanol</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
- Personal protective equipment:
- General protective and hygienic measures: Wash hands before breaks and at the end of work.
- Breathing equipment: Not required.
- Protection of hands:
  Protective gloves
9 Physical and chemical properties

- Information on basic physical and chemical properties
  - General Information
    - Appearance:
      - Form: Liquid
      - Color: According to product specification
      - Odor: Characteristic
      - Odour threshold: Not determined.
  - pH-value: Not determined.
  - Change in condition
    - Melting point/Melting range: Undetermined.
    - Boiling point/Boiling range: 100 °C (212 °F)
  - Flash point: 93 °C (199 °F)
  - Flammability (solid, gaseous): Not applicable.
- Ignition temperature:
  - Decomposition temperature: Not determined.
  - Auto igniting: Product is not selfigniting.
  - Danger of explosion: Product does not present an explosion hazard.
- Explosion limits:
  - Lower: Not determined.
  - Upper: Not determined.
- Vapor pressure: Not determined.
- Density at 20 °C (68 °F): 0.96 g/cm³ (8.011 lbs/gal)
- Relative density: Not determined.
- Vapour density: Not determined.
- Evaporation rate: Not determined.
- Solubility in / Miscibility with Water: Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water): Not determined.
- Viscosity:
  - Dynamic: Not determined.
  - Kinematic: Not determined.
- Solvent content:
  - Organic solvents: 1.0 %
- Solids content: 95.0 %
- Other information: No further relevant information available.
- Volatile Organic Compounds: Not determined
10 Stability and reactivity

- Reactivity
- Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions: No dangerous reactions known.
- Conditions to avoid: No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
  - Acute toxicity:
    - Primary irritant effect:
      - on the skin: No irritant effect known.
      - on the eye: No irritating effect known.
    - Sensitization: No sensitizing effects known.
  - Additional toxicological information:
    - Carcinogenic categories
      - IARC (International Agency for Research on Cancer)
        102-71-6 2,2',2''-nitrilotriethanol 3
      - NTP (National Toxicology Program)
        None of the ingredients is listed.
      - OSHA-Ca (Occupational Safety & Health Administration)
        None of the ingredients is listed.

12 Ecological information

- Toxicity
  - Aquatic toxicity: No further relevant information available.
  - Persistence and degradability: No further relevant information available.
  - Bioaccumulative potential: No further relevant information available.
  - Mobility in soil: No further relevant information available.
- Additional ecological information:
  - General notes: Water hazard class 1 (Self-assessment): slightly hazardous for water
- Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.
- Other adverse effects: No further relevant information available.

13 Disposal considerations

- Waste treatment methods
- Recommendation:
  It is the generator's responsibility to determine if the waste meets applicable definitions of hazardous waste. State and local regulations may differ from federal disposal regulations. Dispose of waste material according to local, state, federal, and provincial environmental regulations.
Trade name: D395 Taper-lock® Cutting Fluid

- Uncleaned packagings:
  - Recommendation: Disposal must be made according to Federal, State, and Local regulations.

14 Transport information

- UN-Number
  - DOT, ADR, ADN, IMDG, IATA: Not Regulated

- UN proper shipping name
  - DOT, ADR, ADN, IMDG, IATA: Not Regulated

- Transport hazard class(es)
  - DOT, ADR, ADN, IMDG, IATA
    - Class: Not Regulated

- Packing group
  - DOT, ADR, IMDG, IATA: Not Regulated

- Environmental hazards:
  - Marine pollutant: No

- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
  - Not applicable.

- Transport/Additional information:
  - ADR
    - U.S. Domestic Ground Shipments: Same as listed for Standard Shipments above.
    - U.S. Domestic Ground Non-Bulk (119 gal or less per container) Shipments: Same as listed for Standard Shipments above.
    - Emergency Response Guide (ERG) Number: Not determine
  - UN "Model Regulation": -

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Sara
    - Section 355 (extremely hazardous substances):
      None of the ingredient is listed.
    - Section 313 (Specific toxic chemical listings):
      This product may contain 1 or more toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR part 372. If so, the chemicals are listed below.
      None of the ingredients is listed.
  - TSCA (Toxic Substances Control Act):
    - 64742-52-5 Distillates (petroleum), hydrotreated heavy naphthenic
    - 102-71-6 2,2',2''-trinitrotoluene
  - Proposition 65
    - Chemicals known to the State of California (Prop. 65) to cause cancer:
      None of the ingredients is listed.
Safety Data Sheet
acc. to OSHA HCS

Printing date 01/18/2015
Reviewed on 01/18/2015

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- Chemicals known to cause reproductive toxicity for females:
  None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:
  None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:
  None of the ingredients is listed.

- Cancerogenity categories
  - EPA (Environmental Protection Agency)
    None of the ingredients is listed.
  - TLV (Threshold Limit Value established by ACGIH)
    None of the ingredients is listed.
  - MAK (German Maximum Workplace Concentration)
    None of the ingredients is listed.
  - NIOSH-Ca (National Institute for Occupational Safety and Health)
    None of the ingredients is listed.

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
  - Hazard pictograms

  GHS08

- Signal word Danger

- Hazard-determining components of labeling:
  Distillates (petroleum), hydrotreated heavy naphthenic

- Hazard statements
  May cause cancer.

- Precautionary statements
  If medical advice is needed, have product container or label at hand.
  Keep out of reach of children.
  Read label before use.
  Use personal protective equipment as required.
  Obtain special instructions before use.
  Do not handle until all safety precautions have been read and understood.
  IF exposed or concerned: Get medical advice/attention.
  Store locked up.
  Dispose of contents/container in accordance with local/regional/national/international regulations.

- National regulations:
  - Water hazard class: Water hazard class 3 (Self-assessment): extremely hazardous for water.
  - Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information
This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing MSDS: Environmental, Health & Safety Department

(Contd. on page 8)
· **Contact:** Environmental, Health & Safety Manager

· **Date of preparation / last revision:** 01/18/2015 / 7

· **Abbreviations and acronyms:**
  - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - ACGIH: American Conference of Governmental Industrial Hygienists
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - NFPA: National Fire Protection Association (USA)
  - HMIS: Hazardous Materials Identification System (USA)
  - Carc. 1B: Carcinogenicity, Hazard Category 1B